



DURAPATCH

POLYESTER BODYFILLER



Guildler DURAPATCH BODYFILLER WITH CREAM HARDENER - An air drying polyester, paste like bodyfiller, specially formulated for filling major surface imperfections on various substrate such as metal, aluminum, fiberglass, concrete surfaces and others. Easy to apply and fast curing that provides excellent flexibility, tough adhesion, high impact strength, good sanding properties with a new non-sticky formulation.

TECHNICAL INFORMATION

MIXING

Mix bodyfiller thoroughly to a uniform consistency. Place desired quantity of filler on a clean painter's palette. Add proportionate quantity of cream hardener at 1.50 parts hardener to 100.00 parts bodyfiller by weight. Mix thoroughly and quickly with another palette using a back and forth wiping motion for 1-2 minutes until color is uniform. Apply immediately. Approximate pot life is 4-5 minutes.

APPLICATION

Spread a thin layer of filler over damaged area using firm pressure to assure maximum adhesion, then immediately build up to any desired thickness.

FINISH

When material has hardened approximately 20-25 minutes, rough finish with file or sanding block. Shape to desired final contour using progressively finer grade of sandpaper. Prime and paint as required.

NOTE: Never return unused mixed material to original container.

PHYSICAL PROPERTIES

Code.:	77-9000-G
Grind:	Lump Free
Viscosity:	240,000-260,000 cps
Density:	1.38 ± 0.15 kg/liter (Theoretical)
% Non Volatile Mixed:	By weight 85.50%
(theoretical)	By volume 76.35%
Theoretical Coverage:	1.50 m ² / liter @ 500 microns D.F.T.
Packaging:	4 Liters (¾ Full with 120g Cream Hardener)
	1 Liter (¾ Full with 30g Cream Hardener)

SURFACE PREPARATION

To ensure good adhesion, surface to be repaired must be thoroughly cleaned and roughened by sanding or grinding, completely free from wax, oil, grease, rust, moisture and other foreign matter.



DANGER

HAZARD STATEMENTS:

Flammable liquid and vapor. Causes skin and eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing Cancer. May cause damage to organs through prolonged or repeated exposure.

PRECAUTIONARY MEASURES:

Keep container tightly closed. Keep away from heat/sparks/open flame/hot surfaces - NO SMOKING. Keep out of reach of children. Avoid breathing vapours. Wash thoroughly after handling. Use only outdoors or in well ventilated area. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Dispose of contents and containers in accordance with local, regional, national, and international regulations.



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DURAPATCH

POLYESTER BODYFILLER



wood

concrete



fiberglass



metal



- ✓ EXCELLENT FLEXIBILITY
- ✓ TOUGH ADHESION
- ✓ HIGH IMPACT STRENGTH
- ✓ GOOD SANDING PROPERTIES
- ✓ NON-STICKY FORMULATION