

## SUBSTRATES

BARE METAL

MASONRY

WOOD

## PAINTING SYSTEM



### UNDER COAT:

Guilder Epoxy Primer  
or GalvaCoat, 1 coat



### TOP COAT:

Guilder Hi-Gloss Epoxy Enamel,  
2 coats



## IMPORTANT

Mix only enough material for certain job or what can be used up in a day's work.

Excess mixture not used up within the working day will gel.

Do not return excess mixture to the paint can.



## HEALTH & SAFETY INFORMATION



**DANGER**

### HAZARD STATEMENTS:

Flammable liquid and vapor. Causes skin and serious eye irritation. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life.

### PRECAUTIONARY STATEMENTS:

Keep container tightly closed. Keep away from heat/sparks/open flame/hot surfaces — NO SMOKING. Keep out of reach of children. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only outdoors or in well-ventilated area. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

See SDS for further information.

### CAUTION:

Disturbing lead paint creates hazardous dust that is harmful to children, pregnant women and workers.

## DIRECTIONS FOR USE

Mix 3 parts by volume Guilder Epoxy Primer/Enamel base to 1 part by volume Guilder Epoxy Catalyst, 61-115-G.

Reduce with 25% to 30% by volume Guilder Epoxy Reducer, G-2-E.

Allow 30 minutes induction time before application.

## REPAINTING WORK

Scrape defective paint. Clean and dry the substrate first. Sand or wire-brush.

For metal, use Guilder Rust Converter to remove rust films.

## SURFACE PREPARATION

For maximum paint performance, surfaces to be painted must be dry and in sound condition free from loose dirt, dust, oil, grease and other foreign matter.

Wood should be sanded and dusted off.

Interior masonry should be treated with masonry neutralizer.

All surfaces should be clean and dry prior to application of surface primers.



## EPOXY PAINTS



**Sycwin Coating & Wires, Inc.**

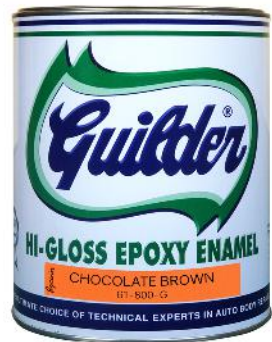
93 Joy St., Grace Village, Balingasa, Quezon City 1115 Philippines  
Tel: (362) 8364-6001 to 06; 8364-5790 ; 3411-3491 to 93 · Fax: (632) 8364-3870  
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A LEAD SAFE, TWO COMPONENT BASED PAINT WITH DURABLE AND FLEXIBLE FILM.



## HI-GLOSS EPOXY ENAMEL

- ideal for use as topcoat for industrial structures, household devices, floorings, tanks, appliances, steel surfaces and many other interior applications as well as above water line marine application coating
- provides good protective and chemical resistance properties with excellent gloss finish and film hardness



yellow  
61-210-G



caterpillar yellow  
61-225-G



orange  
61-290-G



red  
61-350-G



chocolate brown  
61-800-G



safety blue  
61-787-G



ultramarine blue  
61-781-G



thalo blue  
61-780-G



safety green  
61-680-G



thalo green  
61-683-G



aluminum  
61-500-G

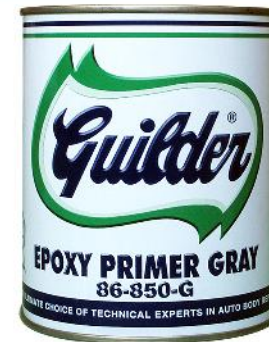


gray  
61-850-G

Also available in White, Black and Clear



Note: Epoxy Enamel Paint is not recommended for exterior application if aesthetic property is the prime concern of the user. However, it can be used for outdoor application if main intentions are the protective and chemical resistance properties of coating.



## EPOXY PRIMER

- ideal for use as undercoat for acrylic, baking enamel, lacquers, epoxy enamel and other topcoat finishes which require durable priming
- provides good adhesion, abrasion, chemical and corrosion resistance properties



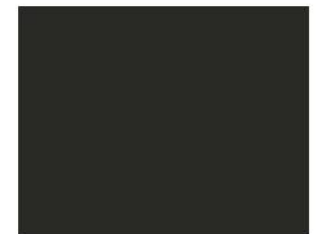
white  
86-150-G



red oxide  
86-350-G



gray  
86-850-G



black  
86-900-G

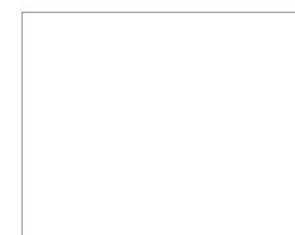


## GALVACOAT ALUMINIUM TRIPHOSPHATE EPOXY PRIMER YELLOW / WHITE

- ideal for use as first rate primer for galvanized sheets, iron and steel
- provides excellent anti-corrosive protection for metal surfaces exposed to harsh environment
- contains high performance, non-toxic, anti-rust pigment which effectively replaces the traditional harmful anti-corrosive pigment



yellow  
86-281-G



white  
86-110-G

! Color may vary slightly from the actual due to different application methods, surface texture, sheen and light.